



LaserGas generator

KEY Benefits:

- Plug and play
- Minimized footprint
- Weatherproof design
- Optimized for laser cutting application



Self contained laser gas generator with integrated compressed air supply, nitrogen generation & compression with connection to high pressure storage enclosed in weatherproof container specifically **tuned for lasercutting** application.

Performance

| Model | HANA N15 | |
|--------------------------|--------------|--------------|
| Purity (class) | 99.995 (4.5) | 99.999 (5.0) |
| Daily capacity [kg/24h] | 473 | 362 |
| Flow [kg/h] | 19.7 | 15.1 |
| Flow [m3/h] | 17.0 | 13.0 |
| Operating costs [kwh/kg] | 0.8 | 1.0 |

- Performance data is based on 20°C to 30°C ambient temperature
 - Flow stated in cubic meter (m3) is with ref. conditions, temp.: 20°C, pressure: 1.013 barA

Technical data:

| | |
|----------------------------|----------------------------|
| Ambient temperature range: | -20°C – 35°C |
| Nitrogen outlet pressure: | 3 to 30barG |
| Nitrogen storage pressure: | 300bar |
| Nitrogen dew point: | -70 °Ctd (+/-5°C) |
| Power supply: | 400 V / 50 Hz / 3ph |
| Main fuse: | 64A |
| Dimensions and weight: | 293 x 220 x 226 cm, 3000kg |

Features

- Integrated air supply, nitrogen generation & compression
- Control system based on SIEMENS with colored touch screen for outdoors
- Constant purity monitoring
- High purity control - off spec purge
- Molecular sieve protection from moisture
- Audio/visual alarm
- Nitrogen consumption monitoring with data-log
- Modbus TCP, Ethernet connection
- Remote connection via "Smart server"

Optional

- Remote monitoring over teleservice
- SMS alarm & control
- Broader operating temperature range
- Cylinder bundles
- Oil contamination indicator
- and other



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